

B&C Sweatshirts

50% Cotton/50% Recycled Polyester



B&C ID.222 Crew



B&C ID.223 Hoodie



B&C ID.224 Zip Hood

SCREEN PRINTING

Plastisol, water-based inks

TIP

Excellent printability on all colours using standard screen printing inks and curing settings. Due to the risk of polyester dye migration, curing must not exceed 160°C. Whenever possible, use blocker with low-cure or low-bleed inks at ~135°C to minimize migration risk.

Preferred Range: Aim for 135°C when possible, and use blocker with low-bleed or low-cure inks that cure at lower temperatures (typically 135°C).

Post-Curing Handling: Avoid stacking hot garments immediately after curing. Residual heat accelerates migration. Instead, work in smaller piles and allow garments to cool down evenly and quickly before packing.

TRANSFER

DTF

TIP

Apply transfer with heat press at 150°C for 15 sec. Peel hot or warm and repress 3-5 sec for small details.

EMBROIDERY

Works perfectly

Excellent results on all sweatshirt fabrics.

Limited for:

DTG – wet process and dry process

Due to the high polyester content, DTG performance is restricted and may result in reduced sharpness and uneven prints.

Not suitable for:

Screen printing with polyester inks, discharge, sublimation



Disclaimer: These recommendations are based on our own internal testing. However, each printer may use their own settings depending on the type or brand of inks and machines they have. Samples and trials must be validated before mass production.